

Particular Specification

Parameter	A	B	C	D	E	F	G	H	I
Max Roll Width	20 ½"	300mm	200mm	4 ⅞"	18 ½"	19"	350mm	28"	11"
Max Roll Diameter	14"	14"	14"	10"	10"	22"	15"	16"	12"
Max Roll Weight	N/A	N/A	N/A	N/A	N/A	N/A	30lbs	N/A	30lbs

General Specification (applies to all film)

- Splice tape color should be red
- Splice type should be butt
- Core Thickness should be $\geq \frac{3}{8}$ "
- Target Core Interior Diameter should be 3"
- Fin style seal (inside to inside sealing of pouches) when film must adhere to itself

Equipment Application

Equipment ID	Primary Location	Production Line	Specification
Bartelt	1730 Executive 1344 Industrial	Bartelt 1&2 Bartelt (wet)	A
Dangan (Large)	1344 Industrial	Dangan (Large)	B
Dangan (Small)	1344 Industrial	Dangan (Small)	C
Holmatic (1up)	1730 Executive	Puffs 2	D
Holmatic (4up)	1730 Executive	Puffs 1	E
Mateer	1344 Industrial	Mateer	F
Packmate PMT10	1730 Executive	Packmate	G
Prodo-pak	1344 Industrial	Prodo-pak	H
Telesonic Auger/Volumetric	1730 Executive	Telesonics	I
Matrix	1730 Executive	Matrix	J

Packaging

- All material must be packaged in a manner to prevent damage. Preferred manner is in a 6 sided box. If not boxed, then product should be secured to a pallet and overwrapped.
- All palletized non-boxed material must have a slip sheet or equivalent placed between the film and pallet.
- Non-Boxed rolls may not be stacked.
- Pallet 40x48 4 way pallet

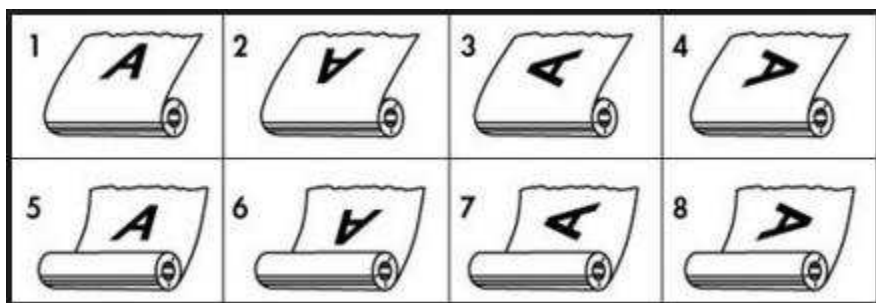
Material

- See product drawing

Package labeling

- Core tags must be on all product to contain at the minimum the following:
 - Part number
 - Description
 - Lot Number
 - Mfg Date
- Exterior identification must contain at the minimum the following:
 - Part number
 - Description
 - Lot Number
 - Mfg Date
 - Purchase order
 - Quantity per Roll

Wind Direction



Film Reference ID

Film arriving at Create-A-Pack from vendors should conform to the above specifications, and will be identified with the following reference code: [governing document] – [equipment application letter] – [wind direction]. For example, “Vendor Film Roll – A – 4” refers to film following the standards of this document, with specification “A”, and a wind direction of 4.

Revision History

Revision	Date	Change Summary
1	12/19/2016	Initial Release
2	02/09/2017	Added a 5th bullet point in the General Specification section that indicates that when film must adhere to itself, we use a fin style of seal Added quantity per roll to Package Labeling: Exterior identification section
3	06/21/2017	Add “J” as Matrix